

Work Order ID 66788

Monday, February 28, 2011 8:24:18 AM



Page 1

Item ID: D412-726-142

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearplate RH

Start Date: 2/28/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

M

Date:

11-02-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-726-142 CHG001

Sulotay

Hjckr BG 11-4-4

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/4/11 *SP(30)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulotay

(H)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66788

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Page 2

Item ID: D412-726-142

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearplate RH

Start Date: 2/28/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-726-142
142 ☒ Location: 32 ☐ PPP Rev: 15

11/4/11

34

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/4/11

MF

11-04-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, February 28, 2011 8:24:25 AM

Page 1

Work Order ID: 66788

Parent Item: D412-726-142

Parent Item Name: Wearplate RH

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 05.05.12 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-5A Bolt		Purchased	No			120	Each	716.0000	40	120		11/4/11	
----------------	--	-----------	----	--	--	-----	------	----------	----	-----	--	---------	--

Location	Loc Qty	Loc Code
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ST350	716	
115016	56	
115371	500	
116632	160	

AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	6.0000	40	120		11/4/11	MIT7010
----------------------	---------------	-----------	----	--	--	-----	------	--------	----	-----	--	---------	---------

Location	Loc Qty	Loc Code
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ST335	6	
11912	6	

D3315-2 Wearplate		Manufactured	No			120	Each	0.0000	1	3		11/4/11	B66703
----------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	--------

D3315-4 Wearplate		Manufactured	No			120	Each	0.0000	1	3		11/4/11	B65303
----------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	--------

D3315-6 Wearplate		Manufactured	No			120	Each	2.0000	1	3		11/4/11	B67018
----------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	--------

Location	Loc Qty	Loc Code
----------	---------	----------

ST496A	2	
64556	2	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

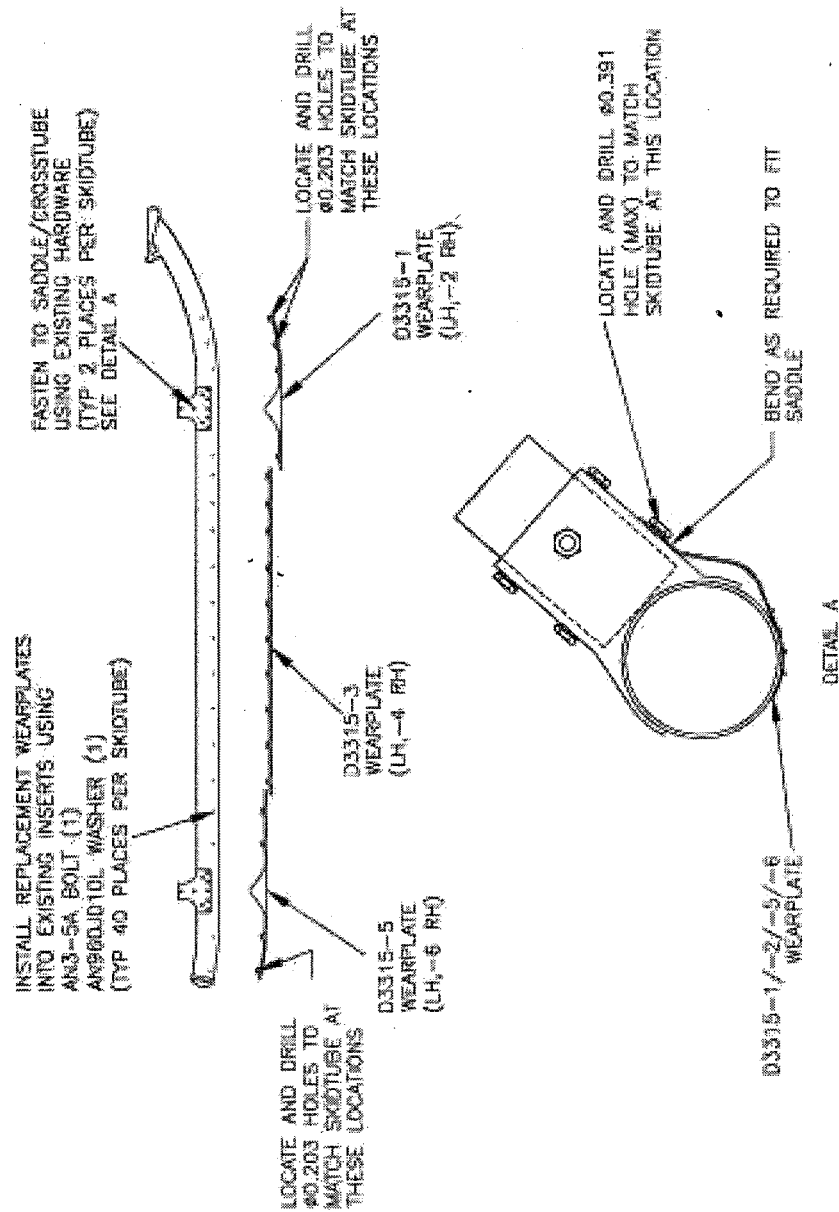
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng				Sign & Date

NOTE: Date & initial all entries

FIGURE 1: D412-726-111 WEARPLATE KIT
(205/212/412 STANDARD SKIDTUBE)
(LH SKIDTUBE SHOWN, VIEW LOOKING OUTBOARD)
(RH OPPOSITE)



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Revision: **B**
Date: 06.03.08

REFERENCE ONLY**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -111	Qty -141	Qty -142	Qty -211	Qty -241	Part Number	Description
X					D412-726-111	WEARPLATE KIT (205/212/412 Standard Skidtubes)
	X				D412-726-141	WEARPLATE KIT (205/212/412 Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412 Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float Skidtubes)
				X	D412-726-241	WEARPLATE KIT (412 Float Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	1	D3321-1	WEARPLATE (LH FWD, RH MIDDLE)
			2	1	D3321-2	WEARPLATE (RH FWD, LH MIDDLE)
			2	1	D3321-3	WEARPLATE (AFT END)
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	40	AN960JD10L	WASHER

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